

## REACTIONS OF SINGLE Cr(III)–P(V)Mo(VI) AND DOUBLE Cr(VI)–P(V)Mo(VI) PHASE SYSTEMS IN MOLTEN KNO<sub>3</sub>

M. HASSANEIN

*Department of Inorganic Chemistry, National Research Centre, Dokki Cairo (Egypt)*

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### ABSTRACT

Dilute solutions of single-phase ( $K_6Cr_2(P_2O_7)_3$ ,  $Na_2KCr_2(PO_4)_3$ ,  $K_2Cr_2Mo_3O_{13}$ ) and double-phase ( $K_2Cr_2O_7-K_4P_2O_7$ ,  $K_2Cr_2O_7-Na_5P_3O_{10}$ ,  $K_2CrO_4-MoO_3$ ,  $K_2Cr_2O_7-MoO_3$ ) solutes were studied cryoscopically in molten KNO<sub>3</sub> solvent at 350 °C. The depression in the freezing point  $\Delta T$  of the solvent was measured using the DTA method. The calculated number of foreign ions  $\nu$  suggested the presence of  $(CrO_4)^{2-}$  groups together with the isopolyions  $(P_3O_{10})^{5-}$  or  $(Mo_3O_{10})^{2-}$  in the corresponding single-phase solute–solvent melts. However, the double-phase solutes, Cr(VI)–P(V) and Cr(VI)–Mo(VI), seemed to react differently in molten KNO<sub>3</sub>, giving rise to the foreign species  $(CrO_4)^{2-}$ ,  $(PO_4)^{3-}$ ,  $(P_3O_{10})^{5-}$  and the heteropolyion  $(CrMoO_7)^{2-}$ , respectively. The formation of such simple, isopolyions and heteropolyions is discussed in view of previous results obtained using different experimental methods.

### INTRODUCTION

In very dilute solutions of a solute in a molten solvent, a depression in the freezing point  $\Delta T$  of the solvent may be observed. In such a case, a number of foreign ions  $\nu$  are formed in the solvent–solute melt, which differ from the dissociation products of the melted pure solvent. The relation between  $\Delta T$  (°C) and  $\nu$  is given by the simplified Raoult–van't Hoff law of freezing point depression,  $\Delta T = T_1 - T = \nu x_2 [RT_1^2/\Delta H_1] = \nu x_2 K_0$ , which is obeyed in very dilute solutions.  $T_1$  and  $T$  are the crystallization temperatures in K of the pure solvent and the solvent–solute mixture, respectively;  $x_2$  is the mole fraction of the solute and  $K_0$  is the molar depression of freezing point or cryoscopic constant of the solvent obtained from its heat of fusion and freezing point. A  $K_0$  value of 318 was obtained for KNO<sub>3</sub> [1] from  $\Delta H_1 = 2300 \text{ cal mol}^{-1}$ ,  $T_1 = 607 \text{ K}$  and the ideal gas constant  $R = 1.986 \text{ cal K}^{-1} \text{ mol}^{-1}$ .

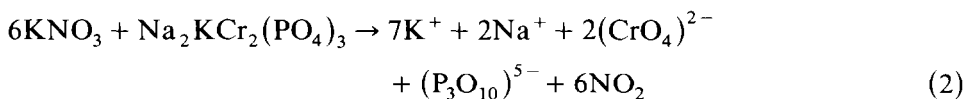
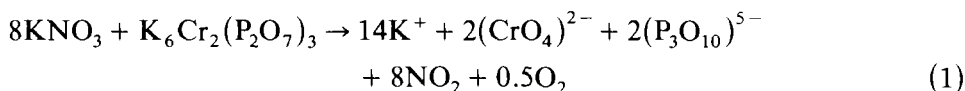
## EXPERIMENTAL

The solutes  $K_2Cr_2O_7$ ,  $K_2CrO_4$ ,  $MoO_3$  (P.A.) and  $K_4P_2O_7$  (pure), together with the solvent  $KNO_3$  (purest) were obtained from Merck.  $Na_5P_3O_{10}$  was kindly provided by Prof. E. Thilo (Berlin). Single solute phases, namely  $K_6Cr_2(P_2O_7)_3$ ,  $Na_2KCr_2(PO_4)_3$  and  $K_2Cr_2Mo_3O_{13}$ , were prepared and identified as reported previously [2–4]. Depression of the freezing point  $\Delta T$  ( $^{\circ}C$ ) of the solvent  $KNO_3$  was measured using the DTA technique as described earlier [1,5].

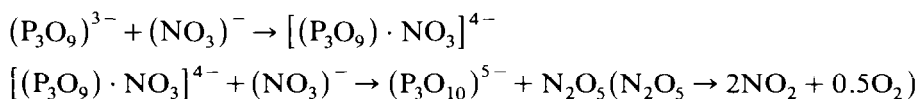
## RESULTS AND DISCUSSION

Generally, in view of the dissociation equilibria of molten  $KNO_3$  [6,7],  $NO_3^- \rightleftharpoons NO_2^+ + O^{2-}$  and  $NO_3^- + NO_2^+ \rightarrow N_2O_5 \rightarrow 2NO_2 + 0.5O_2$ , the nitrate can be considered as an oxide ion donor. The shift of the basic equilibria to the right in the presence of solutes behaving as Lux–Flood acids (oxide ion acceptors) has been generally accepted and confirmed by thermogravimetric techniques [8], acid–base reactions [9] and cryoscopic methods [10].

The numbers of foreign ions  $\nu$  produced by the single-phase solutes  $K_6Cr_2(P_2O_7)_3$  and  $Na_2KCr_2(PO_4)_3$  were found to be 4 and 5, respectively (Fig. 1). Accordingly, the following general reactions can be assumed



It is evident that the nature of the foreign particles formed in the melt suggests the oxidation of Cr(III) to Cr(VI) and formation of the stable isopolyion  $(P_3O_{10})^{5-}$  during reactions between the nitrate (oxide ion donor) and the constituents  $Cr_2O_3$  and  $x(P_3O_9)^{3-}$  of the solute (oxide ion acceptor). However, an alternative complex reaction in the melt between  $(P_3O_9)^{3-}$  and  $(NO_3)^-$  ions as assumed previously [9] will not change the  $\nu$  value as can be seen from the reactions



The species proposed ( $(CrO_4)^{2-}$  and  $(P_3O_{10})^{5-}$ ) as reaction products of the single-phase solutes Cr(III)–P(V) in the nitrate melt are in good agreement with previous results of melt spectra (presence of  $CrO_4^{2-}$ ) and IR spectra of the quenched melt [11] (identification of  $CrO_4^{2-}$  and  $P_3O_{10}^{5-}$ ) and with the stability of the isopolyion  $(P_3O_{10})^{5-}$  as confirmed cryoscopically [12], electrochemically [13] and by acid–base reactions [9].

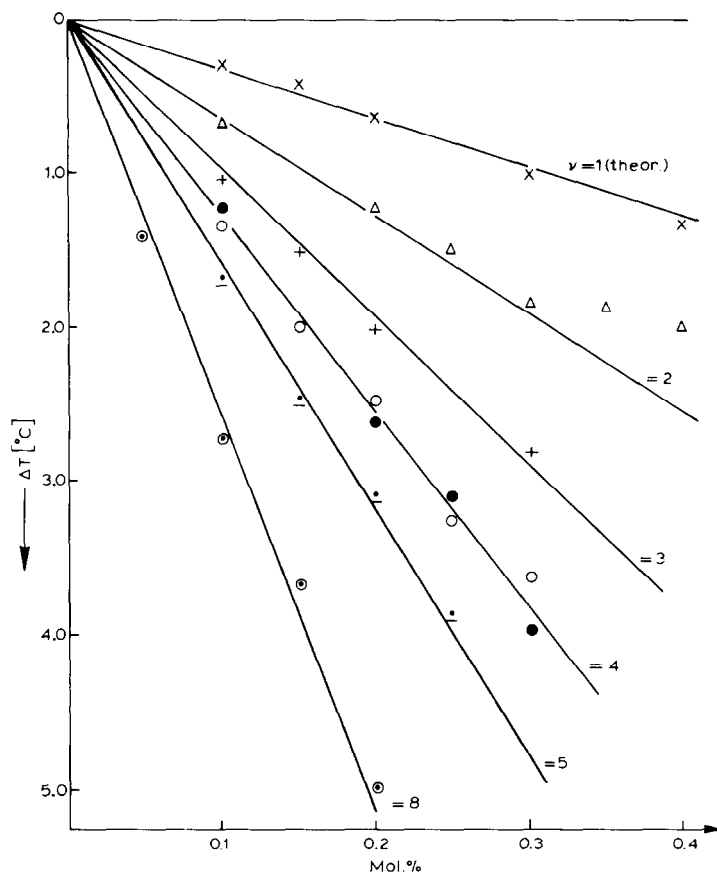
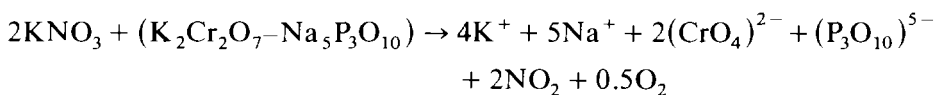
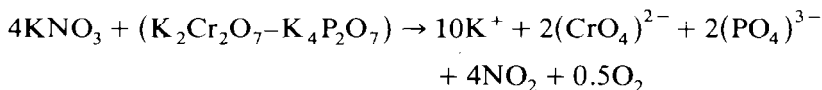


Fig. 1. Depression of the freezing point of molten  $\text{KNO}_3$  by:  $\text{K}_6\text{Cr}_2(\text{P}_2\text{O}_7)_3$  ( $\circ$ ),  $\text{Na}_2\text{KCr}_2(\text{PO}_4)_3$  ( $\oplus$ ),  $\text{K}_2\text{Cr}_2\text{O}_7\text{-K}_4\text{P}_2\text{O}_7$  ( $\bullet$ ),  $\text{K}_2\text{Cr}_2\text{O}_7\text{-Na}_5\text{P}_3\text{O}_{10}$  ( $\odot$ ),  $\text{K}_2\text{Cr}_2\text{Mo}_3\text{O}_{13}$  ( $+$ ),  $\text{K}_2\text{CrO}_4\text{-MoO}_3$  ( $\times$ ) and  $\text{K}_2\text{Cr}_2\text{O}_7\text{-MoO}_3$  ( $\Delta$ ).

The double-phase solutes  $\text{K}_2\text{Cr}_2\text{O}_7\text{-K}_4\text{P}_2\text{O}_7$  and  $\text{K}_2\text{Cr}_2\text{O}_7\text{-Na}_5\text{P}_3\text{O}_{10}$  induced a depression in the freezing point of the  $\text{KNO}_3$  melt corresponding to  $\nu$  values of 4 and 8, respectively (Fig. 1). Thus, their reactions in the nitrate melt can be assumed to be

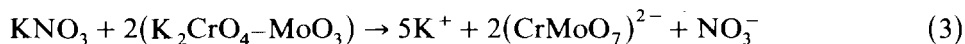


It seems, therefore, that the transformation of the relatively acidic groups  $(\text{Cr}_2\text{O}_7)^{2-}$  and  $(\text{P}_2\text{O}_7)^{4-}$  to the more basic groups  $2(\text{CrO}_4)^{2-}$  and  $2(\text{PO}_4)^{3-}$  and the dissociation of  $\text{Na}_5\text{P}_3\text{O}_{10}$  with the formation of the stable isopolyion  $(\text{P}_3\text{O}_{10})^{5-}$  are the dominant reactions occurring in the nitrate melt. This

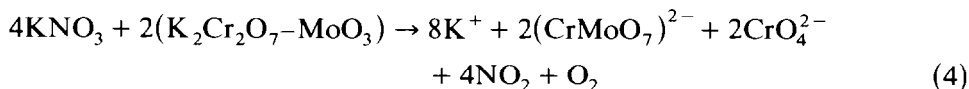
conclusion is in agreement with previous results of the separate phases  $K_2Cr_2O_7$ ,  $K_4P_2O_7$  and  $Na_5P_3O_{10}$  in molten nitrate [10,12], thus indicating that no apparent prior reactions of  $K_2Cr_2O_7$  with either  $K_4P_2O_7$  or  $Na_5P_3O_{10}$  occur in the melt. If such prior reactions did occur in the melt to give water-insoluble  $K_6Cr_2(P_2O_7)_3$  or  $Na_2KCr_2(PO_4)_3$  together with water-soluble phases (as known in solid state reactions) one would expect different values of  $\nu$  than those found.

The single-phase solute  $K_2Cr_2Mo_3O_{13}$  gave a  $\nu$  value of 3 (Fig. 1), according to which a proposed general reaction can be given as  $4KNO_3 + K_2Cr_2Mo_3O_{13} \rightarrow 6K^+ + 2(CrO_4)^{2-} + (Mo_3O_{10})^{2-} + 2NO_2 + 2NO + 0.5O_2$ . The mechanism of the reaction between each constituent of the dissociation products [ $Cr_2O_3$ ,  $(Mo_3O_9)^{2-}$ ] of the solute and the  $KNO_3$  melt, and hence the nature of the foreign species formed, seem to be similar to those suggested previously for the solute  $Cr_2Mo_3O_{12}$  [14]. Moreover, the presence of  $(CrO_4)^{2-}$  groups in the present melt mixture was confirmed by measuring the absorption spectrum of the melt (absorption maximum of  $(CrO_4)^{2-}$  at  $26531\text{ cm}^{-1}$ ). The IR spectrum of the quenched melt also confirmed the formation of  $CrO_4^{2-}$  groups together with the isopolyion  $(Mo_3O_{10})^{2-}$  [11].

The numbers of foreign ions  $\nu$  obtained in the double-phase solute systems  $K_2CrO_4$ - $MoO_3$  and  $K_2Cr_2O_7$ - $MoO_3$  were found to be 1 and  $\approx 2$ , respectively (Fig. 1). It is obvious that these values of  $\nu$  (1 and  $\approx 2$ ) are lower than the summation of the individual  $\nu$  values produced separately by each phase within the corresponding double-phase solute. This observation might indicate that some kind of reaction occurs between the two phases of the solute in the nitrate melt. By considering the behaviour of  $MoO_3$  and  $K_2Cr_2O_7$  separately in the  $KNO_3$  melt [10], and the solid state reaction between  $K_2CrO_4$  and  $MoO_3$  (in equimolar ratio) [4], it may be possible to explain the results achieved. It was reported previously [10] that  $MoO_3$  showed little tendency to dissolve in the  $KNO_3$  melt at  $350^\circ\text{C}$ . However, its dissolution and reaction with  $KNO_3$  increased with an increase in the temperature of the nitrate melt ( $450^\circ\text{C}$ ). In contrast, the reaction of the solute  $K_2Cr_2O_7$  in the  $KNO_3$  melt at  $350^\circ\text{C}$  was observed to be rapid (in terms of the period of time required to observe a depression in the freezing point of the solvent) with the formation of the more basic  $(CrO_4)^{2-}$  groups. Moreover, the mixed crystal  $2(K_2CrMoO_7)$  was obtained and identified as a result of a solid state reaction between  $K_2CrO_4$  and  $MoO_3$  as described earlier [4]. As seen from the previous observations and results concerning the velocity of the reactions of  $MoO_3$  and  $K_2Cr_2O_7$  in the  $KNO_3$  melt at  $350^\circ\text{C}$  and the tendency of  $K_2CrO_4$  to react with  $MoO_3$  (equimolar ratio) in the solid state to give a defined phase (the above-mentioned mixed crystal), one can propose the following general reactions for the two double-phase solutes under investigation



Accordingly, it seems obvious that a reaction occurs first between  $K_2CrO_4$  and  $MoO_3$  in the nitrate melt presumably to give the mixed crystal  $2(K_2CrMoO_7)$ , followed by its simple dissociation to produce the stable foreign heteropolyion  $(CrMoO_7)^{2-}$ .



Again, it is clear that  $K_2Cr_2O_7$  reacts first with  $KNO_3$  to give the more basic  $2(CrO_4)^{2-}$  groups which react simultaneously with  $MoO_3$  in a similar way as in the  $K_2CrO_4-MoO_3$  double-phase solute, leading to the same stable heteropolyion  $(CrMoO_7)^{2-}$ . Other previous reactions between  $K_2Cr_2O_7$  and  $MoO_3$  in the nitrate melt can be excluded, since the  $\nu$  value found for this system is much less than that expected for any such reaction.

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